APPENDIX 10 Wagons – corrective and preventive maintenance

Annex 3 – EUROPEAN VISUAL INSPECTION CATALOGUE (EVIC) FOR WHEELSETS

Preamble

1. The documents contained in this annex are exact copies of the procedures agreed by the Joint Sector Group for ERA Task Force on wagon/wheelset maintenance as regards the visual inspection of wagon axles.

Chapter A:

European visual inspection catalogue (EVIC) for wagon axles (version V 2.11)

Chapter B:

Implementation guide for the European visual inspection catalogue (EVIC) for wagon axles (version V 2.2)

Chapter C:

Traceability of wheelsets inspected by workshops applying EVIC (chart)

- Axles requiring removal following EVIC must be marked in a clearly visible and indelible manner with "EVIC", the defect code and the number of the corresponding wheelset. This data must also be noted on Form H^R (Appendix 7 of the GCU) when placing an order for replacement wheelsets from the wagon keeper.
- 3. If a wagon is sent to the workshop because of axle damage according to Appendix 9 of the GCU, the axles of the wheelsets concerned shall not be subjected to visual inspection. Only the provisions of Appendix 10 of the GCU on corrective and preventive maintenance shall be applicable to these wheelsets.
- 4. The cost of the visual inspection of axles according to Chapters A and B of the present Appendix shall be borne by the keeper of the wagon inspected.
- 5. Annex 3 in its entirety shall no longer be part of and be deleted from the GCU once the GCU signatories receive a notification from the GCU Bureau informing them that the GCU Joint Committee by unanimous decision has concluded that due to changed circumstances the application of the documents mentioned in Point 1 above is not required anymore. The decision of the GCU Joint Committee could, but not necessarily must be based on a recommendation either by the Joint Sector Group mentioned in Point 1 above or the European Rail Agency. This change shall take effect one month after the notification mentioned above has been sent out to the signatories.

A European visual inspection catalogue (EVIC)

The following pages represent the complete catalogue.

EUROPEAN VISUAL INSPECTION CATALOGUE (EVIC) FOR FREIGHT WAGON AXLES

to be applied in light maintenance of freight wagons in workshops

Joint Sector Group for ERA Task Force on wagon/axle maintenance











DAMAGE CATEGORY

Painted axles			
30	No defects	OK	
31	Mechanical damage sharp edged circumferential fluting	X (not ok)	
32	Mechanical damage smooth edged circumferential groove	X (not ok)	
33	Mechanical damage sharp edged notching	X (not ok)	
34	Mechanical damage cracks	X (not ok)	
35	Surface damage large and heavily corroded areas	X (not ok)	
36	Surface damage single, deeply pitted corrosion scars	X (not ok)	
37	Coating damage with or without corrosion	C	
	Unpainted axles		
40	No defects	OK	
41	Mechanical damage sharp edged circumferential fluting	X (not ok)	
42	Mechanical damage smooth edged circumferential groove	X (not ok)	
43	Mechanical damage sharp edged notching	X (not ok)	
44	Mechanical damage cracks	X (not ok)	
45	Surface damage very heavy, deep and large corrosion	X (not ok)	
46	Surface damage single, deeply pitted corrosion scars	X (not ok)	
	All axles		
50	Abutment area	X (not ok)	











CRITERIA FOR PAINTED AXLES



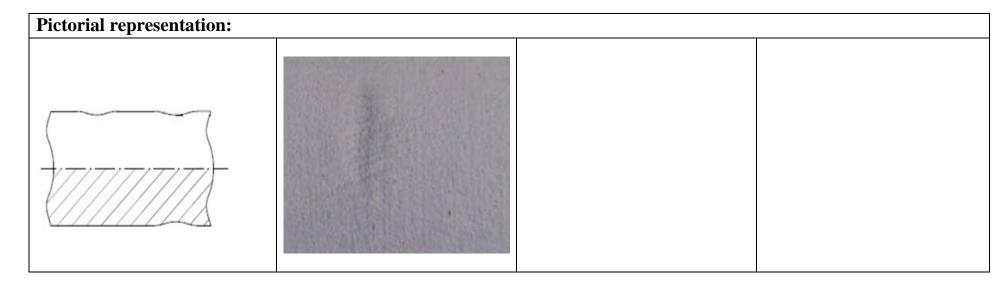








30 No or	admissible defects found on the axle surface - smooth pitting	Painted axles
Salient inf	ormation:	
Decision:	Pitting may occur either round the entire perimeter or intermittently and is characterised by smowith no sharp transitions. This type of pitting may arise in the course of maintenance work. The aundamaged.	
Decision.	Pitted axles whose coating is nevertheless undamaged may remain on the vehicle	
	Mark 1 at "ok" column in EVIC logging.	





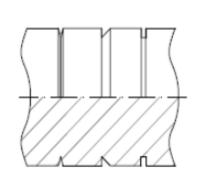








31 Mech	anical damage – sharp edged circumferential fluting	Painted axles
Salient in	formation:	
	Flutes are characterised by sharp edged circumferential sharp-edged transitions.	
	Mechanical damage to the base material in the form of fluting is inadmissible.	
Decision:		
	Check on the wagon why this damage could have occurred and repair accordingly	
	Remove from service according	Case A
	Mark 1 at "X" column in EVIC logging	X

















32 Mechanical damage – smooth ed	ged circumferential grooves	Painted axles
Salient information:		
· · · · · · · · · · · · · · · · · · ·	ons in the edges (GCU Annex 9, 1.6.2). Pitting that arises durver connectors dragging) involves damaged anti-corrosion co	0
Decision:		
Check on the wagon why this dar	nage could have occurred and repair accordingly	
Remove from service		Case B
if there is damage to the base ma	erial > 1mm: (acc. GCU)	Case A
mark 1 at "X" column in EVIC l	ogging	X



















33 Mechanical damage – sharp edged notching Pair	
Salient information:	
Sharp edged notches occur locally and are characterised by	sharp-edged transitions.
Mechanical damage to the base material in the form of note	hing is inadmissible.
Decision:	
Remove from service (according to GCU criteria)	Case A
mark 1 at "X" column in EVIC logging	X

















34 Mechanical damage – cracks	Painted axles	
Salient information:	1	
Cracks occur locally on the shaft material (not on the painting) and are characterised and vi	sible by fine lines.	
Mechanical damage to the base material in the form of cracks is inadmissible.		
Decision:		
Remove from service	Case A	
mark 1 at "X" column in EVIC logging	X	











35 Surfac	ce damage – large and heavily corroded areas	Painted axles
Salient inf	ormation:	
	Surface damage to base material in form of large and heavily corroded areas (old corrosion processes)	rotection) is inadmissible.
Decision:		
	Remove from service	Case B
	mark 1 at "X" column in EVIC logging	X

















36 Surfac	6 Surface damage – single, deeply pitted corrosion scars Pair	
Salient info	ormation:	
	Surface damage to the base material in the form of marked, local corrosion scars (resulting e.g. inadmissible.	g. from chemical effects) is
Decision:		
	Remove from service	Case B
	mark 1 at "X" column in EVIC logging	X









37 Coating damage – with or without corrosion Pain	
Salient information:	
Minor lack of an anti-corrosion coating, whether corrosion is involved or not.	
Decision:	
Leave in service acc. case C and/or repair the damage in situ on the wheelset	Case C
mark 1 at "C" column in EVIC logging	C



























CRITERIA FOR UNPAINTED AXLES











40 No def	ect - admissible surface appearance	Unpain	ted axles
Salient inf	ormation:		
	There exist maintenance rules that do not require any anti-corrosion protection. Axles and wl cases and show a thin and uniform layer of rust on their surfaces in service.	heels stay unpa	inted in such
	SNCB return on experience proves that application of such an axle maintenance system does not lead to any fatigue caused ruptures during service of an axle.		fatigue caused
Decision:			
	Deep corrosion is not accepted.		
	Leave in service wheelset "as new", "very good", "good" and "acceptable"		
	mark 1 at "ok" column in EVIC logging		OK

As new	Very good	Good	Acceptable
MARKET STATES			
		2000年後、リーター	











41 Mechanical damage – sharp edged circumferential fluting Unpa		
Salient information:		
Flutes are characterised by sharp edged circumferential sharp-edged transitions.		
Mechanical damage to the base material in the form of fluting is inadmissible.		
Decision:		
Check on the wagon why this damage could have occurred and repair accordingly		
Remove from service according	Case A	
mark 1 at "X" column in EVIC logging	X	











42 Mechanica	l damage – smooth edged circumferential grooves	Unpainted axles
Salient informa	tion:	
	aracterised by smooth transitions in the egdes (GCU Annex 9, 1.6.2). Pitting that arises during ration (caused e.g. by brake lever connectors dragging) involves damaged anti-corrosion contacts.	0
Decision:		
Che	eck on the wagon why this damage could have occurred and repair accordingly	
Ren	nove from service	Case B
if th	nere is damage to the base material > 1mm: (acc. GCU)	Case A
mai	rk 1 at "X" column in EVIC logging	X















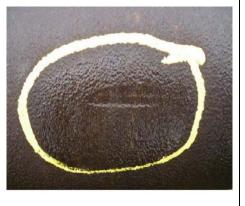




43 Mecha	anical damage – sharp edged notching	Unpainted axles
Salient inf	formation:	
	Sharp edged notches occur locally and are characterised by sharp-edged transitions.	
	Mechanical damage to the base material in the form of notching is inadmissible.	
Decision:		
	Remove from service (according to GCU criteria)	Case A
	mark 1 at "X" column in EVIC logging	X

















44 Mechanical damage – cracks	Unpainted axles
Salient information:	
Cracks occur locally and are characterised and visible by fine lines.	
Mechanical damage to the base material in the form of cracks is inadmissible.	
Decision:	
Remove from service	Case A
mark 1 at "X" column in EVIC logging	X











45 Surfac	Surface damage – large and heavily corroded areas Unpain					
Salient inf	ormation:					
	Surface damage to base material in form of large and heavily corroded areas (old corrosion page 1).	rotection) is inadmissible.				
Decision:						
	Remove from service	Case B				
	mark 1 at "X" column in EVIC logging	X				

















46 Surfac	Surface damage – single, deeply pitted corrosion scars Unpain					
Salient info	ormation:					
	Surface damage to the base material in the form of marked, local corrosion scars (resulting e. inadmissible.	g. from chemic	al effects) is			
Decision:						
	Remove from service		Case B			
	mark 1 at "X" column in EVIC logging		X			

Pictorial representation:	Pictorial representation:					











ABUTMENT AREA





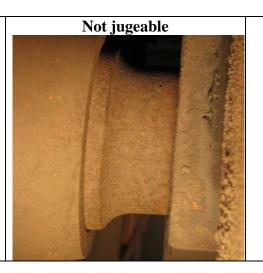






50 Abutment a	All axles		
Situation:			
Nor	nally, the abutment area cannot be inspected sufficiently for wheelsets mounted in the wag	gon	
Recommendatio	n:		
Only if there is a cl	ear indication on mechanical or corrosion damages		
Tak	e wheelset out	Case A	
Mar	k <mark>1</mark> at " <mark>X</mark> " column in EVIC logging	X	
If not judgeable			
Leav	ve wheelset in service		
Mar	k 1 at "OK" column in EVIC logging	OK	















B Implementation guide

The following pages represent the complete implementation guide

IMPLEMENTATION GUIDE

FOR THE

EUROPEAN VISUAL INSPECTION CATALOGUE (EVIC) FOR FREIGHT WAGON AXLES

Joint Sector Group for ERA Task Force on wagon/axle maintenance











Table of Contents

- 1. Definitions
- 2. Basics and preparing inspections
- 3. Conducting the Visual Inspections
- 4. Recording the Visual Inspections

This version replaces all previous versions of the EVIC Implementation Guide

Brussels, 10.03.2010



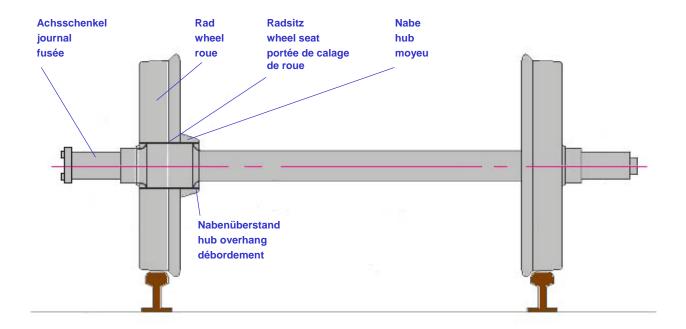




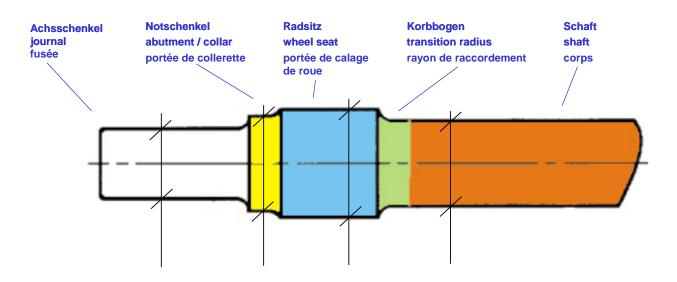




1. Definitions



Radsatz Wheelset Essieu monté



Radsatzwelle Axle Essieu-axe











In the EVIC procedure instructions, the meaning of several expressions is as follows:

Replace = take the wheelset out of the wagon (and repair it in a suitably competent

workshop, if possible)

Repair = repair the damage in situ (wheelset mounted) according to the relevant rules

Remove from service = replace or repair (in situ if possible) according to the criteria











2. Basics and preparing inspections

2.1 Reasons for the EVIC program

European wagons keepers have developed since many decades a maintenance system assuring a safety which allowed to become the safest land freight transport.

However, after the tragic accident in Viareggio,

- the European Railway Agency
- the European NSAs and
- the Joint Rail Freight Sector (CER, ERFA, UIP, UIRR, UNIFE)

agreed to investigate in the frame of the ERA Task Force the possibilities for a European approach for harmonised criteria and immediate and mid-term measures ascertaining an even enhanced railway safety in an appropriate way.

The Joint Sector Program worked out in the ERA Task Force was fully adopted in Viareggio in december 2009. The European Action Program consists of a:

- Visual Inspection of the European wheelset/axle population (according to EVIC)
- more in-depth investigation of samples of wheelsets from defined operating areas
- European-wide implementation of systematic traceability of wheelset maintenance (for the EVIC campaign and for general wheelset maintenance)

The Joint Sector program was approved by all EU authorities and NSAs. It is up to the Sector to implement now what has been decided. The implementation of the program (especially EVIC) is done as a self-commitment in the Sector Association's companies in fulfillment of the Sector's Safety responsibility. There is no legal obligation but a clear commitment of the Sector to the European and National Authorities to implement the Action program. On the Sector level, the EVIC program is currently being integrated in the GCU.

The European NSAs are invited to audit the execution of the decided measures.

2.2 Objectives of the EVIC program

In execution of the first element of the European Action program, the **Visual Inspection of the European wheelset/axle population**, the European freight wagon fleet will be subject to a Visual Inspection of the axle status with the objectives

- to judge the axle status according the criteria in the European Visual Inspection Catalogue (EVIC)
- to remove from service axles in a not admissible state (immediately / after unloading)
- to record a set of minimum data for the inspected axles
- to hand over removed axles to heavy maintenance with appropriate treatment and NDT

2.3 Timeframes for the EVIC inspection

The EVIC program starts in Europe from 01.04.2010 onwards.

From then on,

- all wagons
 - for dangerous goods (only RID tank wagons) and
 - operating under corrosive conditions











will be checked under EVIC conditions to 100% in a 4 years period

• all standard wagons will be checked under EVIC conditions to 100% in a 6 years period

In case of removal of the wheelset, the wheelset must be handed over by the keeper to regular heavy maintenance with NDT in accordance to the relevant maintenance systems.

After having checked the fleet to 100%, the EVIC will be applied continuously and/or amended depending on the return of experience (to be discussed in the Task Force).

Recommended priorities for standard wagons are:

- high loading factor (e. g. 50%, F-, T-wagons)

- impact due to drop loading (e. g. some E-types)

2.4 The tasks of the Joint EVIC body per country

The Joint EVIC body consists of members nominated by the Railway Associations UIP, CER and ERFA per European country (see table) and is responsible for the EVIC implementation in its respective Member State (plus Switzerland).

The Joint EVIC body will:

- organize the translation in the national language and the issueing of the EVIC
- organize joint central training session(s) per country for all associations, all keepers, all related workshops (and Railway Undertakings for information)
- manage all information of all concerned parties (workshops, keepers,...)
- collect the traceability of EVIC from the keepers
- condense the collected data from the keepers (per country) for the Joint Sector Group
- monitor the implementation of EVIC in the respective companies (e.g. by a checklist)

The collected results will be exploited and monitored by the Joint Sector Group for survey of the implementation process and for report in the ERA Task Force.

Country	Lan- guag es	UIP / Rivière	CER / Müller	ERFA / Heiming
France	FR	David Tillier	Lafaix SNCF	
		dtillier@ermewa.fr	bernard.lafaix@sncf.fr	
Switzerland	DE,	Olga Wisniewska	Bernet SBB	Nicolin AAE
Owitzeriand	FR, IT	tech@cargorail.ch	thomas.bernet@sbbcargo.com	johannes.nicolin@aae.ch
		Albert Hartmann VPI	Manfred Bergmann DB	Mallikat VDV
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			dbschenker.eu	
Italy	IT	Mauro Pacella ASSOFERR	Paolo Fusarpoli TI	
пату	11	Mauro.pacella@assoferr.it	p.fusarpoli@trenitalia.it	











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			Krzysztof Buszka PKP	Dr. Ireneusz Gójski IGTL
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		office@vpirail.at	andreas.schachner@oebb.at	
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			Mihály Drotos MAV Cargo	
			drotosm@mavcargo.hu	
United Kingdom	EN	Geoffrey Pratt	Paul Antcliff	Lord Tony Berkeley
- Cimea i migaein		geoffrey.pratt@btconnect.com	paul.antcliff@dbschenker.com	tony@rfg.org.uk
Ireland	EN		Damien Lambert IrishRail	Lord Tony Berkeley
			damien.lambert@irishrail.ie	tony@rfg.org.uk
Czech Republic	CZ	Martin Vosta	Martin Vosta	
OZOON NOPUDIIO	02	sekretariat@sdruzeni-spv.cz	sekretariat@sdruzeni-spv.cz	
Slovak Republic		Jaroslav Miklanek	Roman Sklenar	
Glovak republic		zvkv@zelos.sk	Sklenar.Roman@zscargo.sk	
Latvia	LAT		Dainis Zvaners LDz	
Latitia			dainis.zvaners@ldz.lv	
			Kęstutis Rakauskas	Edita Gerasimoviene
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		Nucu Morar	Gheorghe Avram	Gheorghe Avram
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				p.eu
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		Staffan Rittgard		Stephan Aström
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				hectorrail.com
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Portugal	POR		Joaquim José Martins Guerra	
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Greece	GR			
Luxembourg	FR, DE		Gaston Zens	
Estonia	EST		gaston.zens@cflcargo.lu	
∟ot∪IIIa	LOI			1

as per begin march 2010











2.5 Preparing the working documents

The conditions for the EVIC program are laid down in this **EVIC Implementation Guide 2.2**.

The criteria for inspections, illustrations and required actions are laid down in the **EVIC 2.11 document**

The reference is the English language version. All documents (english and translated) will also be published officially on **xxx website** (to be defined by the Joint Sector Group)

The Joint EVIC body per country delivers the EVIC documents in the national language

The Joint EVIC body per country issues the EVIC documents to the countrie's keepers (and, for information, to the RUs)

The keepers (ordering the Visual Inspection from the workshops) hand over the documents to the executing workshops.

The executing workshop adds the required national and local working rules as well as all supporting further instructions on/for application on the workshop level.

2.6 Mandating and invoicing the EVIC inspection

The implementation of the EVIC in the GCU (including traceability) has already started (annex 10, new appendix 3)

The EVIC execution must be mandated to the contracted workshops by the keepers (in the meantime until the full EVIC implementation in GCU)

The keeper must take over the costs for executing the EVIC program (inspection and tracing) and potentially for a required change of the wheelset (future amendment in GCU annex 12)

In a first step, the workshops must not execute the EVIC inspections in a wagon GCU repair if not specifically ordered by the keeper (implementation in GCU is in progress). This point is under urgent clarification in the GCU technical committees.

The workshops must give the results of the EVIC tracing to the keeper

- with the corresponding invoice (maximum after one month) or
- separately with the monthly separate summary sending

The workshops must register the wheelset IDs/number(s) of the new mounted wheelset(s) (replacement for "EVIC failed" wheelset) in the invoices/reporting document to the keeper (normally already done in the maintenance documentation)

2.7 Staff qualifications

The inspections have to be conducted by staff qualified in application of this Visual Inspection Catalogue.

It is not necessary for the operatives conducting such visual inspections to be qualified as NDT visual inspectors pursuant to EN 473.

The staff involved in this inspection **should be trained one day** for the correct use of this procedure.

It is under the responsibility of the workshop to update a list of trained workers for the use of the present procedure.











3. Conducting the Visual Inspections

3.1 Execution of the Visual Inspections

The Visual Inspection of the freight wagon's axle shafts for damage to material and coating (if existing) is mandatory

- during light maintenance
- each time the wagon is in a workshop (not mobile team)

and if one of the following conditions is fulfilled:

- the wagon is on a pit
- the wagon is lifted

In case of non judgeable defects (not sufficiently detailed by the descriptions in the EVIC), the executor of the EVIC inspection must contact the keeper for further instructions.

A replacing wheelset for a sorted out axle must be in an "EVIC ok" status.

The EVIC doesn't replace existing maintenance rules. First, existing maintenance rules must be applied, then the EVIC check. If an axle is sorted out with current maintenance rules, it is not necessary to apply the EVIC

(Remark: the visual axle inspection is also mandatory in case of wagon heavy maintenance events)

The visual inspection **covers the complete area of the axle-shaft surface between the wheels.** See special instructions for the **abutment area** in the EVIC 2.11.

The inspection area is to be examined for

mechanical damage (fluting, pitting and notching, cracks)

surface damage (areas eaten away, corrosion scars)

coating damage (with and without corrosion) if coating system existing

Reference images in EVIC 2.11 (typical damage features) are used for identifying inadmissible forms of damage.

It is not foreseen to clean the axle. In case of doubt, clean axle (locally) to allow examination

If natural light intensity is too poor, a supplementary white light source must be used in order to obtain an adequate visibility on the axle.

Axle shafts with inadmissible forms of damage are to be repaired according to the prescriptions, if possible. Otherwise, the axles must be replaced.

An example for an adequate position for the staff conducting the visual inspection is given in the figure below.

If the wheelset cannot rotate (if the wagon is not lifted up), the visibility of the full surface of the axle must be assured in a different way.











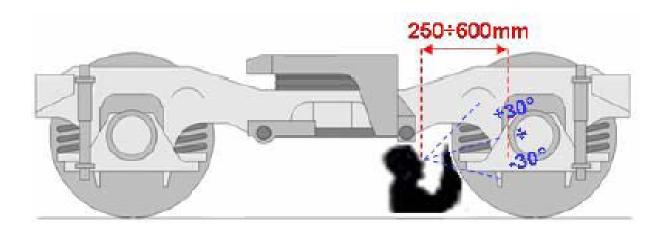


Figure 2 – Inspection angle and distance

3.2 Actions to be taken after inspection (cases)

The following **cases** describe the actions to be taken after a Visual Inspection of the axle:

- A Remove the wheelset from service without delay
- B Remove the wheelset from service after unloading the wagon and/or sending back to home workshop
- C Leave wheelset in service until the next revision/overhaul of the wagon or repair the damage in situ on the wheelset.

 In the next revision/overhaul, the remove from service is mandatory

Remove from service = replace or repair (in situ if possible) according to the criteria

For wheelsets operated in wagons under heavy corrosive conditions, only the categories A and B are allowed.











4. Recording the Visual Inspections

The results of the Visual Inspection program must be recorded / traced after the inspection in the workshop.

4.1 Overwiev on EVIC categories and logging

Painted and unpainted axles			Category for EVIC logging	
30	No defects		ok	
40	No defects		ok	
Painted axles				
31	Mechanical damage	sharp edged circumferential fluting	Х	(not ok)
32	Mechanical damage	smooth edged circumferential groove	Х	(not ok)
33	Mechanical damage	sharp edged notching	Х	(not ok)
34	Mechanical damage	Cracks	Х	(not ok)
35	Surface damage	large and heavily corroded areas	Х	(not ok)
36	Surface damage	single, deeply pitted corrosion scars	Х	(not ok)
37	Coating damage	with or without corrosion	С	
Unpainted axles				
41	Mechanical damage	sharp edged circumferential fluting	Х	(not ok)
42	Mechanical damage	smooth edged circumferential groove	Х	(not ok)
43	Mechanical damage	sharp edged notching	Х	(not ok)
44	Mechanical damage	Cracks	Х	(not ok)
45	Surface damage	very heavy, deep and large corrosion	Х	(not ok)
46	Surface damage	single, deeply pitted corrosion scars	Х	(not ok)
47				
All axles				<u> </u>
50	Abutment area		X	(not ok)











The roles and TO DOs of the several parties involved are as follows:

4.2 Workshops tasks

The workshops must

- record the results of the Visual Inspection
- for each keeper
- in paper or
- · in electronic file format

according to the "EVIC keeper traceability 2.2" format (xls file):

DATA ARE ONLY EXAMPLES:

Workshop	TERGNIER	Year	2010
Country of the workshop	France	Month	5
Keeper	ERMEWA	(as written on the wagon)	

	_			enter only 1 result per wheelset			
				Other check result	Other check result e. g. GCU enter 1 where appropriate		esult
		- as far as - enter NI if n	identifiable ot identifiable				
wagon number (set wagon number only once for all axles)	Date	wheelset N°	wheelset type	enter 1 where appropriate	"ok"	"X"	"C"
338712345689	02.05.10	12345	9056		1		
		12312	9052		1		
		345621	9052			1	
		41414	9056				1
338700000002	12.05.10	19	9076		1		
		287	9076		1		
		NI	NI	1			
		294	9076		1		
338700000123	12.05.10	13213213	9076			1	
		1232131414	NA	1			
338701231123	13.05.10	34562133	9052				1
		34562132	9056				1

"EVIC keeper traceability 2.2"











4.3 Keepers tasks

The keepers must

collect the monthly results from the contracted workshop (per country)

1st week of next month

- keep the records
- condense the received monthly results from all workshops (per country) in electronic file format according to the "EVIC monthly keeper report 2.2" format,

Nota: the name of the keeper has to be set according to VKM or registration in NVR.

 report monthly electronically the condensed "EVIC monthly keeper report" to the Joint EVIC bodies (details to be defined by the Joint EVIC bodies themselves):

(Example Germany: evic.germany@vpihamburg.de)

DATA ARE ONLY EXAMPLES:

Country FRANCE

ID of the keeper to be formatted according to VKM or NVR registration

keeper	Month	Year	No of wagons checked	No of axles sorted out for other reasons	No of EVIC axles "ok"	No of EVIC axles "X"	No of EVIC axles "C"
XYZ	5	2010	400	"E ∜ 00 mor	nthly 1000per	rep & 2.2	120











4.4 Joint EVIC bodies tasks

The Joint EVIC bodies must

- collect the "EVIC monthly keeper reports" from the different keepers
- summarize electronically the monthly results of all keepers per country according to the "EVIC monthly country report 2.2" format 2nd week of next month
- send this report monthly electronically to the JSG: evic.europe@deutschebahn.com

DATA ARE ONLY EXAMPLES:

Country FRANCE

ID of the keeper to be formatted according to VKM or NVR registration

keeper	Month	Year	No of wagons checked	No of axles sorted out for other reasons		No of EVIC axles	No of EVIC axles
					"ok"	"X"	"C"
UVW	5	2010					
XYZ	5	2010		Onl	y summar	ized	
					are report		
					RA Task I		
				"EVIC mo	nthly coun	try report 2	2.2"
Sum			700	90	1800	120	200











C Traceability of wheelsets inspected by workshops

The traceability must be done according to the chart on de next page

Workshop	TERGNIER			Year	2010		
Country	France			Month		5	
of the workshop							
Keeper	ERMEW	A	(as written on the wagon)				
				enter only	1 recult	ner wh	aalsat
				Other check result	t 1 result per wheels		
		- as far as - enter NI if ı	e. g. GCU check	enter 1 where appropriate			
wagon number (set wagon number only once for all axles)	Date	wheelset N°	wheelset type	enter 1 where appropriate	"ok"	"X"	"C"
338712345689	02/05/10	12345	9056		1		
		12312	9052		1		
		345621	9052			1	
		41414	9056				
338700000002	12/05/10	19	9076		1		
		287	9076		1		
		NI	NI	1			
		294	9076		1		
338700000123	12/05/10	13213213	9076			1	
		1232131414	NA	1			
338701231123	13/05/10	34562133	9052				1
		34562132	9056				1
	1		1				









